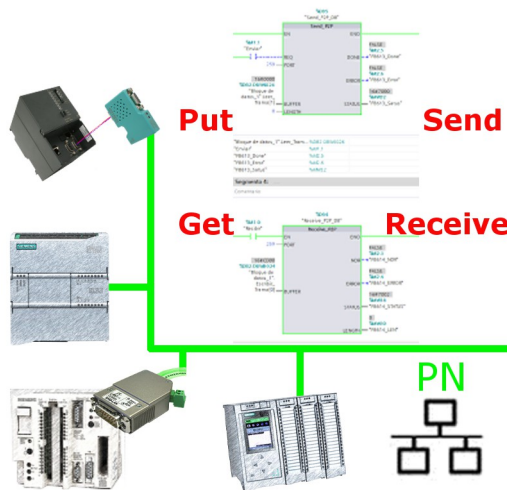


# Handling short instructions for PLC coupling



## Commissioning of S5-LAN++ and S7-LAN

Before you can start with the configuration of the coupling you should first set up your S5-LAN++ (to access your S5 controller via the PG interface) and / or S7-LAN (to access your S7 controller via PPI/MPI/Profibus) modules. For this please read the short instructions for the S5-LAN++ or S7-LAN.

## Configure coupling

The S5-LAN++ and S7-LAN are supporting multiple couplings. In general a distinction is made between a active controller, which establishes and manages the connection, and a passive controller, which waits for the connection and queries.

For the coupling type “PUT/GET” a change is only needed on the active controller, because here flags and data blocks from the passive controller are directly accessed by the active controller.

For the coupling type “SEND/RCV” a change on both controllers is needed.

The following table shows a overview about possible couplings between controllers and shows up, where you can find more information about the configuration of the coupling. All descriptions and example applications can be downloaded on the product page of the S5-LAN++ and S7-LAN.

controller 1 (active)	controller 2 (passive)	coupling type	description / example
S7-200 via PPI	<i>any</i>	PUT/GET	project „S7-LAN_PUT-GET“
	S7-200 via PPI	SEND/RCV	project „S7-LAN_SEND-RCV“
S7-300/400 via MPI/DP	<i>any</i>	PUT/GET	project „S7-LAN Aktives PUT-GET“
	S7-300/400 via MPI/DP	SEND/RCV	project „S7-LAN an S7-LAN“
	S5 via PG port	SEND/RCV	project „S5-LAN++ an S7-LAN“

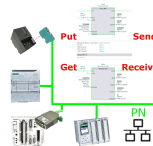
<b>controller 1 (active)</b>	<b>controller 2 (passive)</b>	<b>coupling type</b>	<b>description / example</b>
S7-300/400 via Ethernet-CP	S7-200/300/400 via PPI/MPI/DP	PUT/GET	S7-LAN manual section „Access via PUT/GET“
	S7-300/400 via MPI/DP	SEND/RECV	project „S7-LAN an S7-CP“
	S5 via PG port	PUT/GET	S5-LAN short instruction „S5-S7-coupling“
	S5 via PG port	SEND/RECV	Project „S5-LAN++ an S7-CP“
S7-1200/1500 via Ethernet	S7-200/300/400 via PPI/MPI/DP	PUT/GET	S7-LAN manual section „Access via PUT/GET“
	S5 via PG port	PUT/GET	S5-LAN short instruction „S5-S7-coupling“
S5 via PG port	S5 via PG port	SEND/RECV	project „S5-LAN++ an S5-LAN++“

For every example project shown in the table above there is also a description of the project. For S5 couplings this can be found within the ZIP archive with the example projects and for S7 couplings within the manual of the S7-LAN module.

**Menutree Website:**

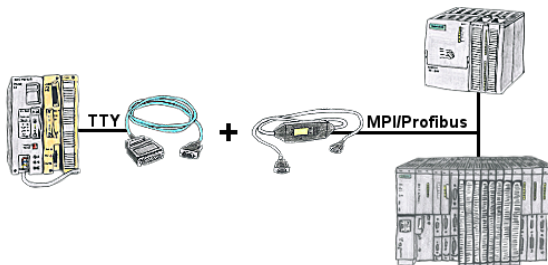
- + Products / docu / downloads
- + Applications
- + PLC-Coupling

**QR-Code Website:**



Please make sure to update your drivers before using our products.

Coupling of S5-PLC with S7-PLC via PD-interfaces



S5 in the machine-park, conversion to S7 not profitable, central-control still requires production-data, who does not know this problem.

With "S5anMPI" you connect the S5-PLC with a standard interface-cable with the MPI/PROFIBUS of a S7-PLC. Loading handling-blocks in both PLCs, communication integrated and "S5anMPI" exchanges DB-content on request of the respective PLC. Configuration in the "S5anMPI" which PLC is active, also both PLCs active is possible.

Data-exchange without much effort and the S5-PLC continues in the S7-combination as usual and does not have to be replaced.

## S5-PLC over WLAN/WIFI

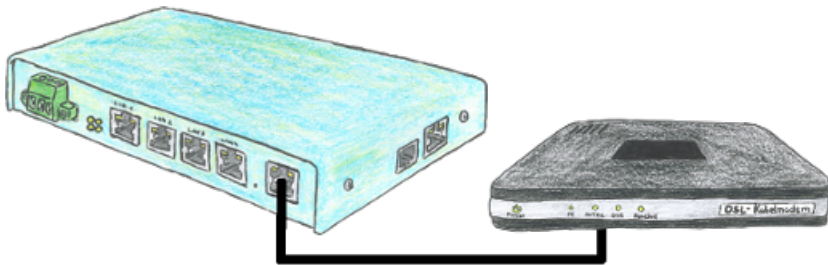


Communication with S5-PLC via WLAN/WIFI, just how and with what?

Data-communication with S5-PLC from PC or other devices via WLAN/WIFI, which interface is required. Questions you don't have to worry about. With "S5 over WLAN/WIFI" you get the right interface-products for your interface of the PLC.

Which one you use then is up to you.

## Operation on DSL-cable-modem



You are looking for a device which can be operated even with DSL? No problem, just plug in your TELE-router to a DSL cable modem, enter the parameters relating to the access data into the device and you are connected to Internet.